

Work Order ID 131489***131489***

Page 1

Friday, April 10, 2015 7:55:07 AM

Item ID: D206-628-034RLC

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 4/10/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *MLS* Date: *15-04-10* Tooling:Run Start ***NR1***

QC: Date: SPC (Y/N):

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-034-CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

*Crane 1126
parts returned
to sth
16-06-14*

MAY 04 2015

APR 29 2015

IX.

DAS
6
9-89DAS
26
9-89

Work Order ID 131489***131489***

Page 2

Friday, April 10, 2015 7:55:07 AM

Item ID: D206-628-034RLC

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 4/10/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

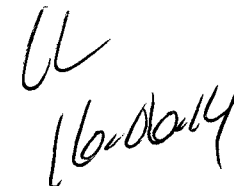
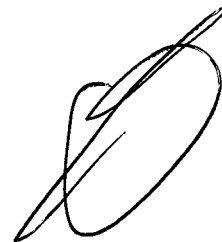
Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-034								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									



Picklist Print

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Page 1

Work Order ID: 131489

131489

Parent Item: D206-628-034RLC

D206-628-034RLC

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IIPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C14A

Purchased

No

110

Each

113.0000

8

8

AN4C14A

Bolt

**

808

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST312A

50

131677

50

ST344

38

m130716

13

m131452

25

APR 29 2015

DAS
26
9-89

DAS
27
9-89

AN4C15A

Purchased

No

110

Each

77.0000

4

4

AN4C15A

Bolt

**

132189

MAY 01 2015

DAS
6
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

67

M130716

50

M131377

17

Picklist Print

Friday, April 10, 2015 7:55:12 AM

Page 2

Work Order ID: 131489

Parent Item: D206-628-034RLC

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

131489

D206-628-034RLC

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

D2731-3 Manufactured No 110 Each 55.0000 4 4

D2731-3

Mounting Lug

DAS
27
9-89

Location
ST520
119211
123541
ST538
126661

Loc Qty

51
3
48
4
4

Loc Code

**

DAS
6
9-89

DAS
26
9-89

D2732 Manufactured No 110 f 612.0000 2 2

***D2732*030**

Rubber Cushion (Sper foot)

DAS
27
9-89

Location

ST412
117118
ST639
117118

Loc Qty

421
421
191
191

Loc Code

**

DAS
6
9-89

DAS
26
9-89

3.00" long

D2842-042

Manufactured No 110 Each 0.0000 1 1

D2842-042

Step Assembly RH, 206 Float

D3394-041

Manufactured No 110 Each 70.0000 4 4

D3394-041

Lug

DAS
27
9-89

Location
ST528
124892
129578
74505
ST538
126662

Loc Qty

66
24
40
2
4
4

Loc Code

**

**

DAS
6
9-89

DAS
26
9-89

APR 29 2015

Friday, April 10, 2015 7:55:12 AM

Shop Packet Print

Page 2

Picklist Print

Friday, April 10, 2015 7:55:12 AM

Page 3

Work Order ID: 131489

131489

Parent Item: D206-628-034RLC

D206-628-034RLC

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4*

Purchased

No

110

Each

1,125.000

12

12

MS21043-4

Nut

**

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

395

m128798

395

ST304

690

m128818

34

m131697

656

302

NAS1149C0432R

Purchased

No

110

Each

3,629.000

24

24

NAS1149C0432R

WASHER

**

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

GA

2288

m125807

476

m131467

1812

ST271

1341

m131452

1341

266

NAS1515H3

Purchased

No

110

Each

555.0000

3

3

NAS1515H3

Washer

**

DAS
6
9-89

APR 29 2015

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

44

m129521

44

ST266

501

m128635

13

m131697

488

260

DAS
27
9-89

DAS
26
9-89

3

Friday, April 10, 2015 7:55:12 AM

Shop Packet Print

Page 3

Picklist Print

Friday, April 10, 2015 7:55:12 AM

Work Order ID: 131489

131489

Parent Item: D206-628-034RLC

D206-628-034RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

110

Each

337.0000

21

21

*NAS1515H4I *

Washer

**

132189

DAS
27
9-89

260

Location

Loc Qty

Loc Code

FG

2

103691

2

ST260a

335

m131026

96

m131624

8

m131697

231

DAS
26
9-89
MAY 01 2015

DART AEROSPACE USA, INC.

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

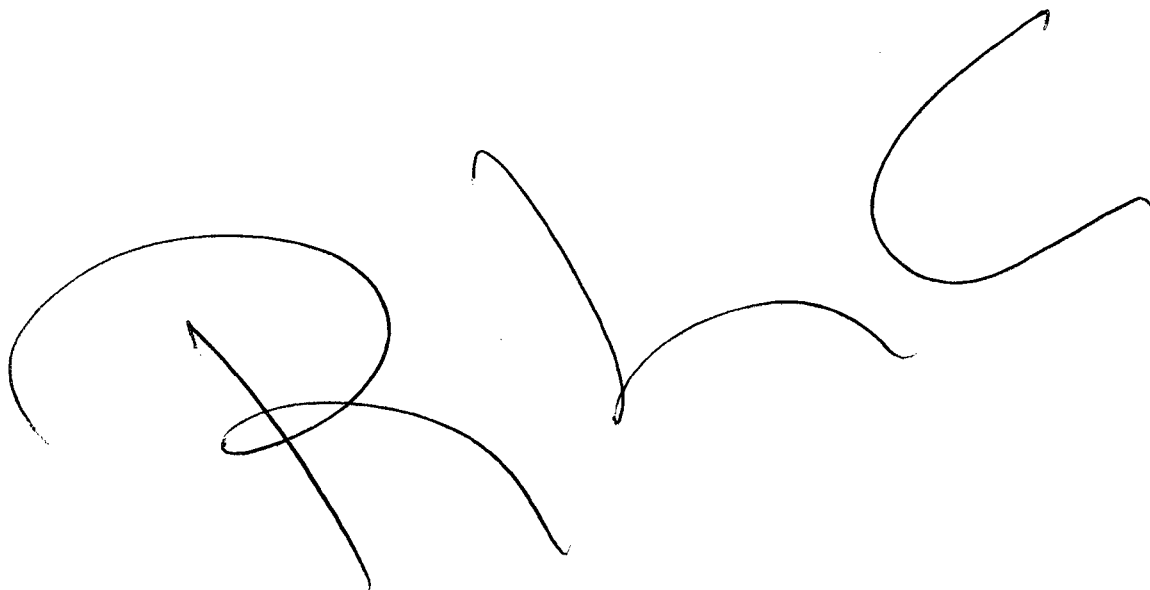
5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G
Date: 11.02.25

D206-628-023	D206-628-024	D206-628-033	D206-628-034	Part Number	Description
2	2	2	2	D2844-1	ARM
1	1	1	1	D2844-3	ARM
3	3	3	3	AN3C4A	BOLT
3	3	3	3	NAS1149C 0363R	WASHER (or AN960C10)
3	3	3	3	NAS1515H 4L	WASHER



A large, stylized handwritten signature or scribble in black ink, consisting of several loops and a long horizontal stroke, positioned below the table.

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Friday, April 10, 2015 7:55:07 AM

131489

Item ID: D206-628-034RLC

Revision ID:

Item Name: Heli-Access-Step™ RH - High Gear. Float Compatible 407

Start Date: 4/10/2015 Start Qty: 1.00

Required Date: 4/10/2015 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *MLJ*

QC:

Date: *15-04-10* Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start ***NS1***Stop ***NS2***Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

0.00

100

Document Control

DOCUMENT CONTROL

0.00

100

DC

Memo

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-034 CHG 003

0.00

110

Pick Kit

0.00

110

Packaging

Memo

Packaging

DAS
6
9-89

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

Quality Control

APR 29 2015

APR 29 2015